

**PANEL EXPANSION NOTE**

**FOR STEEL PANELS < 40' WITH A 1 1/2" TURN DOWN AND 1 1/2" HEM CLEARANCE:**

1. 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FARENHEIT
2. 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FARENHEIT..

**FOR STEEL PANELS > 40' WITH A 2" TURN DOWN AND 2" HEM CLEARANCE:**

1. 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FARENHEIT.
2. 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FARENHEIT.

**PANELS EXCEEDING 40' ADD 1" PER 10' TO EACH SIDE.**

**FOR ALUMINUM PANELS - CONTACT DMI**

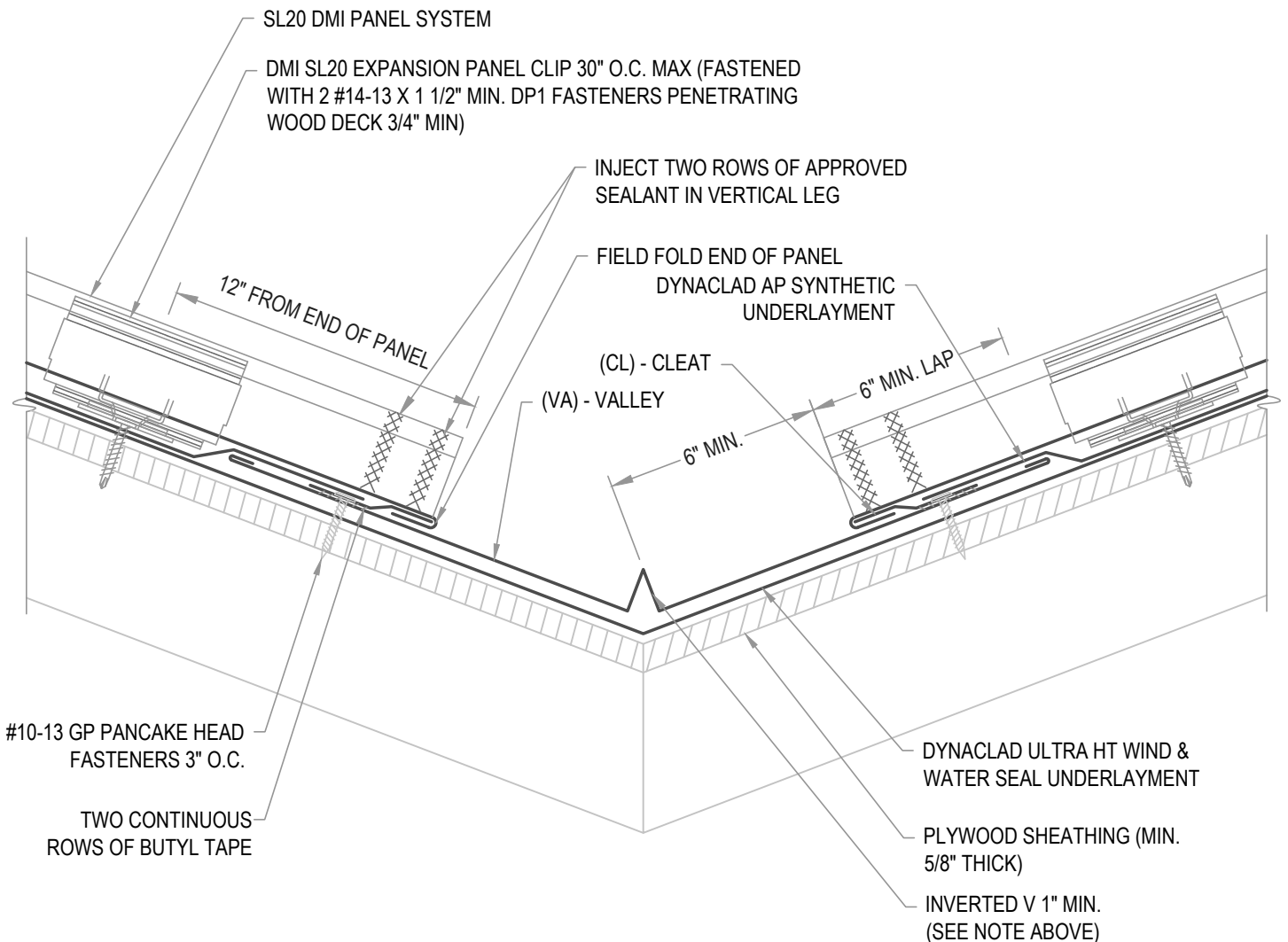
**NOP POP RIVETS OR FASTENERS ON EXPOSED WEATHER SIDE OF CLEAT.**

**INVERTED V NOTE**

ON ROOF PITCHES OVER 6:12 OR PANEL LENGTHS EXCEEDING 60' OR ON DISSIMILAR PITCHES INCREASE THE INVERTED V IN THE VALLEY TO 2".

**FLASHING LAP NOTE**

LAP VALLEY 8" MIN. WITH 2 ROWS OF APPROVED SEALANT.



#10-13 GP PANCAKE HEAD FASTENERS 3" O.C.

TWO CONTINUOUS ROWS OF BUTYL TAPE

DYNACLAD ULTRA HT WIND & WATER SEAL UNDERLAYMENT

PLYWOOD SHEATHING (MIN. 5/8" THICK)

INVERTED V 1" MIN. (SEE NOTE ABOVE)



**ARCHITECTURAL VALLEY**

**• PROVEN • DEPENDABLE • SUSTAINABLE •**  
**METAL ENVELOPE SYSTEMS SINCE 1988**

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Detail:

**SL20 03-00-W**

Issue/Rev Date:

**01/17**

Scale:

**3"=1'-0"**