

PANEL EXPANSION NOTE

FOR STEEL PANELS < 40' WITH A 1 1/2" TURN DOWN AND 1 1/2" HEM CLEARANCE:

1. 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FARENHEIT
2. 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FARENHEIT..

FOR STEEL PANELS > 40' WITH A 2" TURN DOWN AND 2" HEM CLEARANCE:

1. 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FARENHEIT.
2. 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FARENHEIT.

PANELS EXCEEDING 40' ADD 1" PER 10' TO EACH SIDE.

FOR ALUMINUM PANELS - CONTACT DMI

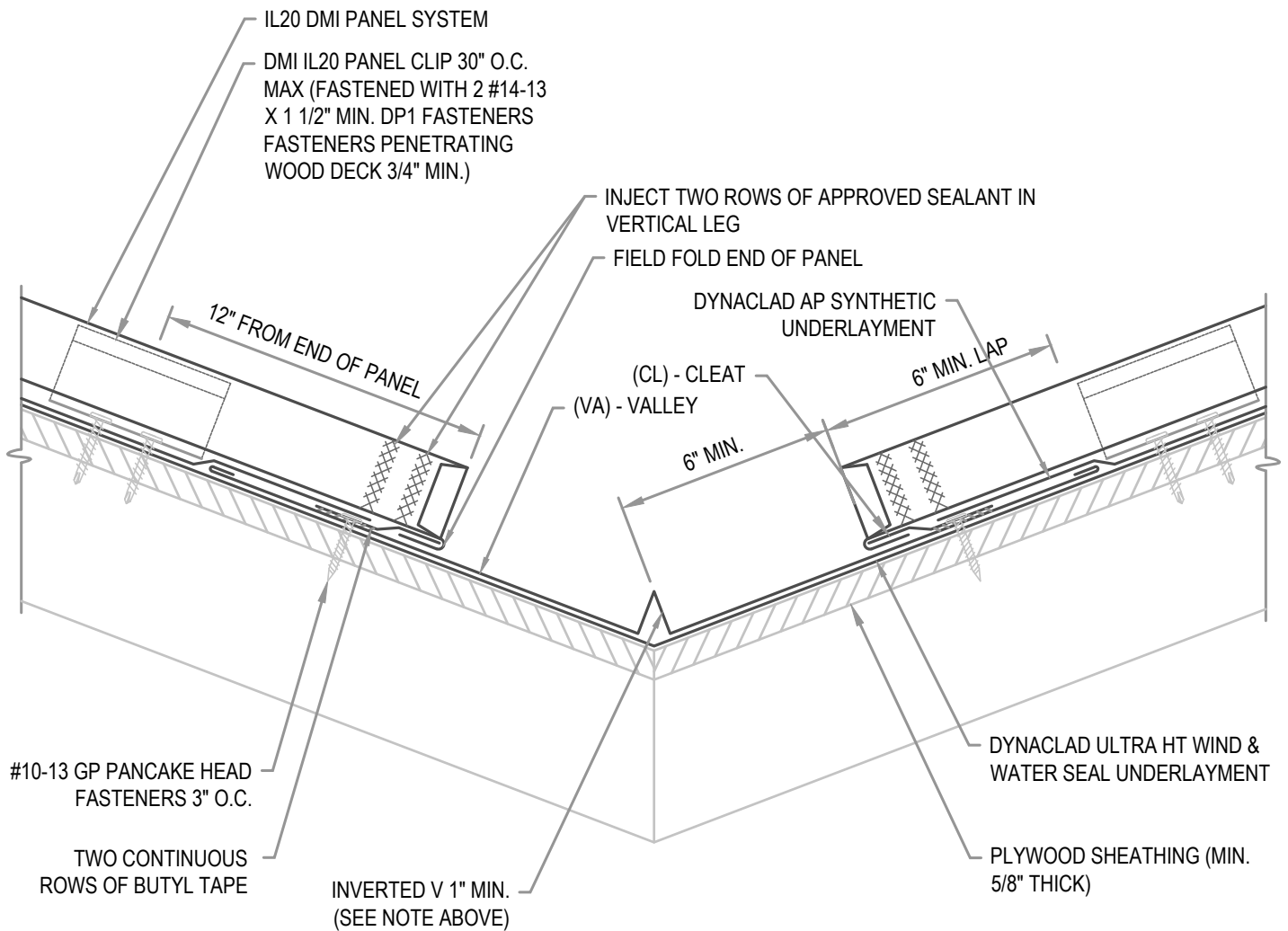
NOP POP RIVETS OR FASTENERS ON EXPOSED WEATHER SIDE OF CLEAT.

INVERTED V NOTE

ON ROOF PITCHES OVER 6:12 OR PANEL LENGTHS EXCEEDING 60' OR ON DISSIMILAR PITCHES INCREASE THE INVERTED V IN THE VALLEY TO 2".

FLASHING LAP NOTE

LAP VALLEY 8" MIN. WITH 2 ROWS OF APPROVED SEALANT.



ARCHITECTURAL VALLEY

• PROVEN • DEPENDABLE • SUSTAINABLE •

METAL ENVELOPE SYSTEMS SINCE 1988

WWW.DMIMETALS.COM

Detail:	
IL20 03-00-W	
Issue/Rev Date:	Scale:
01/17	3"=1'-0"