

PANEL EXPANSION NOTE

FOR STEEL PANELS < 40' WITH A 1 1/2" TURN DOWN AND 1 1/2" HEM CLEARANCE:

1. 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FARENHEIT
2. 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FARENHEIT..

FOR STEEL PANELS > 40' WITH A 2" TURN DOWN AND 2" HEM CLEARANCE:

1. 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FAHRENHEIT.
2. 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FAHRENHEIT.

PANELS EXCEEDING 40' ADD 1" PER 10' TO EACH SIDE OF VALLEY EXPOSURE.

FOR ALUMINUM PANELS - CONTACT DMI

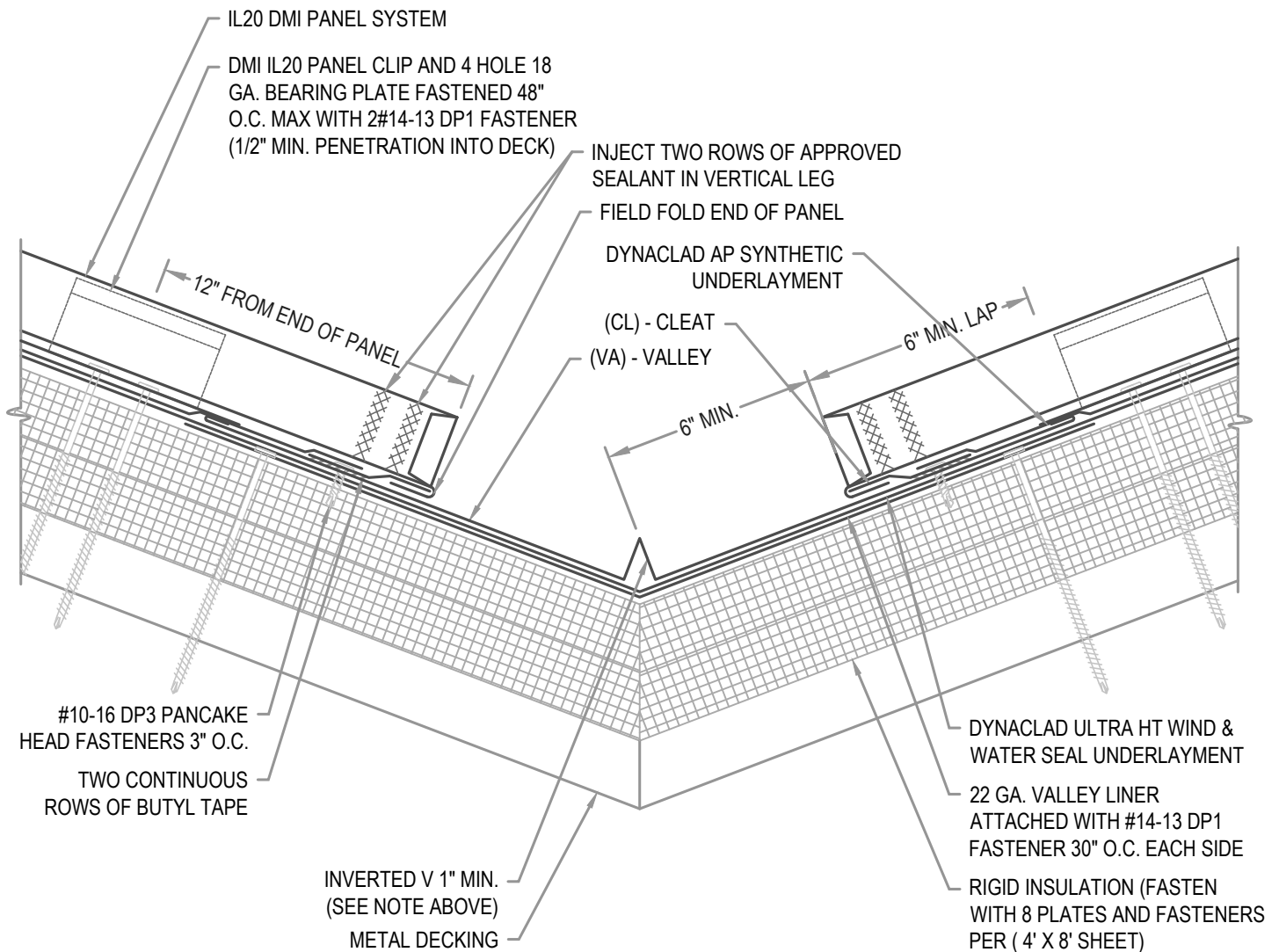
NO POP RIVETS OR FASTENERS ON EXPOSED WEATHER SIDE OF CLEAT.

INVERTED V NOTE

ON ROOF PITCHES OVER 6:12 OR PANEL LENGTHS EXCEEDING 60' OR ON DISSIMILAR PITCHES INCREASE THE INVERTED V IN THE VALLEY TO 2".

FLASHING LAP NOTE

LAP VALLEY 8" MIN. WITH 2 ROWS OF APPROVED SEALANT.



ARCHITECTURAL VALLEY

• PROVEN • DEPENDABLE • SUSTAINABLE •
METAL ENVELOPE SYSTEMS SINCE 1988

WWW.DMIMETALS.COM

Detail:

IL20 03-00-IA

Issue/Rev Date:

01/17

Scale:

3"=1'-0"