



**SHERWIN-WILLIAMS.**  
Coil Coatings

# FLUROPON<sup>®</sup>

## CERTIFIED LABORATORY TEST REPORT

### ABRASION - FALLING SAND

**TEST PROCEDURES:**

FALLING SAND PER  
ASTM D 968 METHOD A

**PRODUCT TESTED:**

FLUROPON<sup>®</sup>

**SUBSTRATE:**

HDG, GALVALUME OR ALUMINUM

**TEST RESULTS:**

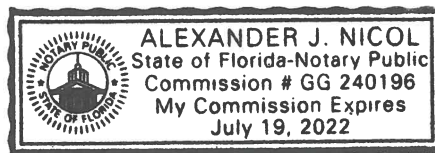
ACCEPTABLE  
80 LITERS / MIL  $\pm$  5 LITERS

**LOCATION:**

THE SHERWIN-WILLIAMS COMPANY  
FT. MYERS, FLORIDA, USA

*Marlene Garrow* 05/30/2019  
Marlene Garrow Date  
Group Leader

*Alexander J. Nicol* 5/30/19  
Alexander J. Nicol Date  
Notary Public



Notary Public stamp with expiration date

The SHERWIN-WILLIAMS COMPANY certifies these tests to be true, accurate and performed by our laboratory.

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# FLUROPON®

## CERTIFIED LABORATORY TEST REPORT

### ACCELERATED WEATHERING QUV-A

**TEST PROCEDURES:**

ACCELERATED WEATHERING  
1000 HOURS QUV-A, 340 NM BULB  
ASTM D 4587, ASTM G 154

**PRODUCT TESTED:**

FLUROPON®

**TEST RESULTS:**

ACCEPTABLE

**FILM INTEGRITY:**

NO CRACKING, PEELING, BLISTERING  
LOSS OF ADHESION OF THE COATING

**CHALKING:**

CHALK RATING OF 8 OR BETTER  
ASTM D 4214, METHOD A

**COLOR CHANGE:**

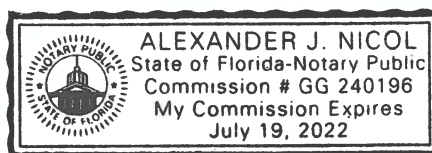
NO MORE THAN 2.0  $\Delta E$  HUNTER UNITS  
PER ASTM D 2244

**LOCATION:**

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### ACCELERATED WEATHERING QUV-A

**TEST PROCEDURES:**

ACCELERATED WEATHERING  
2000 HOURS QUV-A, 340 NM BULB  
ASTM D 4587, ASTM G 154

**PRODUCT TESTED:**

FLUROPON®

**TEST RESULTS:**

ACCEPTABLE

**FILM INTEGRITY:**

NO CRACKING, PEELING, BLISTERING  
LOSS OF ADHESION OF THE COATING

**CHALKING:**

CHALK RATING OF 8 OR BETTER  
ASTM D 4214, METHOD A

**COLOR CHANGE:**

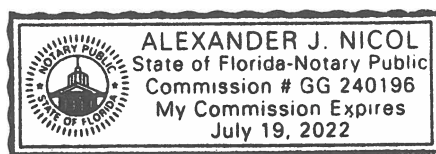
NO MORE THAN 2  $\Delta E$  HUNTER UNITS  
PER ASTM D 2244

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## CERTIFIED LABORATORY TEST REPORT

### ACCELERATED WEATHERING QUV-A

**TEST PROCEDURES:**

ACCELERATED WEATHERING  
3000 HOURS QUV-A, 340 NM BULB  
ASTM D 4587, ASTM G 154

**PRODUCT TESTED:**

FLUROPON®

**TEST RESULTS:**

ACCEPTABLE

**FILM INTEGRITY:**

NO CRACKING, PEELING, BLISTERING  
LOSS OF ADHESION OF THE COATING

**CHALKING:**

CHALK RATING OF 8 OR BETTER  
ASTM D 4214, METHOD A

**COLOR CHANGE:**

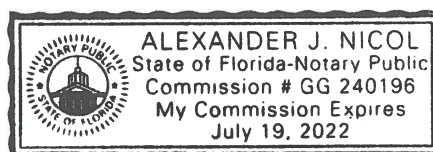
NO MORE THAN 2  $\Delta E$  HUNTER UNITS  
PER ASTM D 2244

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## CERTIFIED LABORATORY TEST REPORT

### ACCELERATED WEATHERING QUV-A

**TEST PROCEDURES:**

ACCELERATED WEATHERING  
5000 HOURS QUV-A, 340 NM BULB  
ASTM D 4587, ASTM G 154

**PRODUCT TESTED:**

FLUROPON®

**TEST RESULTS:**

ACCEPTABLE

**FILM INTEGRITY:**

NO CRACKING, PEELING, BLISTERING  
LOSS OF ADHESION OF THE COATING

**CHALKING:**

CHALK RATING OF 6 PER  
ASTM D 4214, METHOD A

**COLOR CHANGE:**

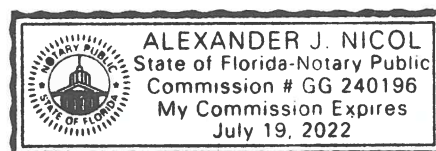
NO MORE THAN 5  $\Delta E$  HUNTER UNITS  
PER ASTM D 2244

**LOCATION:**

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## CERTIFIED LABORATORY TEST REPORT

### ADHESION BY TAPE

**TEST PROCEDURES:**

ADHESION OF COATING BY TAPE-OFF  
ASTM D 3359, METHOD B

**PRODUCT TESTED:**

FLUROPON®

**SUBSTRATE:**

HDG, GALVALUME OR ALUMINUM

**TEST RESULTS:**

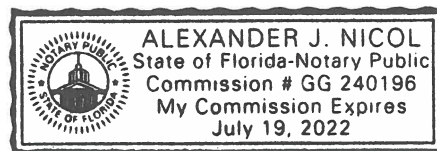
ACCEPTABLE – NO COATING WAS  
REMOVED BY 610 SCOTCH TAPE ON  
THE TEST AREA

**LOCATION:**

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## **CERTIFIED LABORATORY TEST REPORT**

### **CHEMICAL POLLUTION**

**TEST PROCEDURES:**

**CHEMICAL SPOT TEST PER ASTM D 1308**

**PRODUCT TESTED:**

**FLUROPON<sup>®</sup>**

**SUBSTRATE:**

**HDG, GALVALUME OR ALUMINUM**

**TEST RESULTS:**

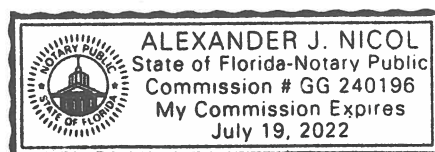
10% hydrochloric acid solution -  
24 hour test - no visible changes  
20% hydrochloric acid solution -  
18 hour test - no bleaching  
20% sulfuric acid -  
18 hour test - no bleaching  
25% sodium hydroxide -  
1 hour test - no color change, no blistering  
20% muriatic acid - 15 minute test  
No significant color change, no blistering

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## CERTIFIED LABORATORY TEST REPORT

### CORROSION - SALT SPRAY

TEST PROCEDURES:

SALT SPRAY – 1000 HOURS PER  
ASTM B 117

PRODUCT TESTED:

FLUROPON®

SUBSTRATE:

HDG OR GALVALUME

TEST RESULTS:

ACCEPTABLE CORROSION  
RATED PER ASTM D 1654

- FIELD\* 10
- SCRIBE 1/16 INCH (2mm)
- RUST (ASTM D 610) 10

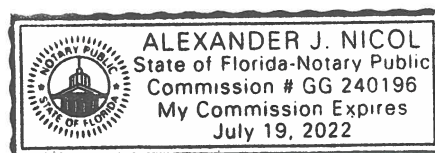
\*FIELD REFERENCE ASTM D 714  
NO BLISTERING

LOCATION:

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## CERTIFIED LABORATORY TEST REPORT

### CORROSION - SALT SPRAY

**TEST PROCEDURES:**

SALT SPRAY – 2000 HOURS PER  
ASTM B 117

**PRODUCT TESTED:**

FLUROPON®

**SUBSTRATE:**

HDG OR GALVALUME

**TEST RESULTS:**

ACCEPTABLE CORROSION  
RATED PER ASTM D 1654

- FIELD\* 8
- SCRIBE 4mm
- RUST (ASTM D 610) 10

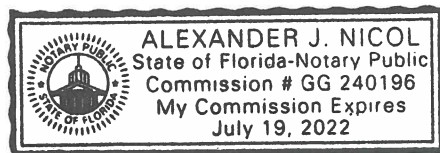
\*FIELD REFERENCE ASTM D 714  
NO BLISTERING

**LOCATION:**

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## CERTIFIED LABORATORY TEST REPORT

### CORROSION - SALT SPRAY

**TEST PROCEDURES:**

SALT SPRAY – 3000 HOURS PER  
ASTM B 117

**PRODUCT TESTED:**

FLUROPON®

**SUBSTRATE:**

ALUMINUM

**TEST RESULTS:**

ACCEPTABLE CORROSION  
RATED PER ASTM D 1654

- FIELD\* 10
- SCRIBE 1/16 INCH (2mm)
- RUST (ASTM D 610) 10

\*FIELD REFERENCE ASTM D 714

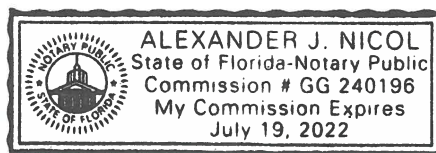
NO BLISTERING

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## CERTIFIED LABORATORY TEST REPORT

### CYCLIC SALT FOG UV

**TEST PROCEDURES:**

CYCLIC SALT FOG UV – 6 CYCLES PER  
ASTM D 5894 (2016 HOURS)

**PRODUCT TESTED:**

FLUROPON®

**SUBSTRATE:**

HDG, GALVALUME OR ALUMINUM

**TEST RESULTS:**

**ACCEPTABLE CORROSION**

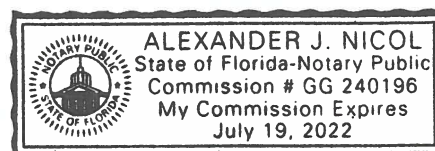
- FIELD 8
- SCRIBE 1/32 INCH (1mm)
- RUST (ASTM D 610) 10

**LOCATION:**

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## CERTIFIED LABORATORY TEST REPORT

### EXTERIOR DURABILITY

**TEST:** FLORIDA EXTERIOR DURABILITY, PER  
ASTM G 7

**TEST PROCEDURE:** HDG, GALVALUME OR ALUMINUM PANEL  
PROPERLY COATED AND WEATHERED IN  
FLORIDA AT 45° FACING SOUTH  
FOR 20 YEARS

**PRODUCT TESTED:** FLUROPON®

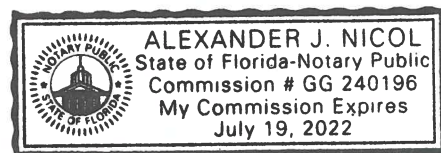
**COLOR:** NO MORE THAN FIVE (5) ΔE HUNTER  
UNITS COLOR CHANGE PER ASTM D 2244

**CHALK:** RATING NO LESS THAN EIGHT (8)  
PER ASTM D 4214 METHOD A

**LOCATION:** THE SHERWIN-WILLIAMS COMPANY  
FT. MYERS, FLORIDA, USA

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## CERTIFIED LABORATORY TEST REPORT

### FLEXIBILITY – T-BEND

TEST PROCEDURES:

T-BEND PER  
ASTM D 4145

PRODUCT TESTED:

FLUROPON®

SUBSTRATE:

HDG, GALVALUME AND ALUMINUM

TEST RESULTS:

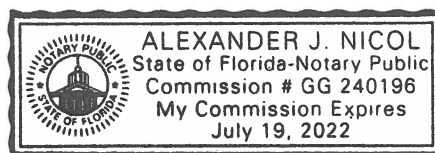
T-BEND = 2T

LOCATION:

THE SHERWIN-WILLIAMS COMPANY  
FT. MYERS, FLORIDA, USA

Marlene Garrow 05/30/2019  
Marlene Garrow Date  
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## CERTIFIED LABORATORY TEST REPORT

### FORMABILITY

**TEST PROCEDURES:**

1/8 INCH (3 MM) MANDREL TEST  
180° BEND PER  
ASTM D 522

**PRODUCT TESTED:**

FLUROPON<sup>®</sup>

**SUBSTRATE:**

HDG, GALVALUME OR ALUMINUM

**TEST RESULTS:**

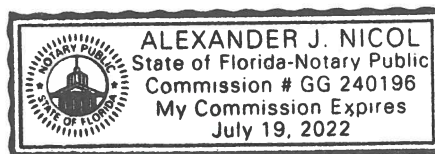
ACCEPTABLE  
(NO LOSS OF ADHESION)

**LOCATION:**

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# FLUROPON®

## CERTIFIED LABORATORY TEST REPORT

### HUMIDITY

**TEST PROCEDURES:**

2000 HOURS, 100% HUMIDITY  
ASTM D 2247

**PRODUCT TESTED:**

FLUROPON®

**SUBSTRATE:**

HDG OR GALVALUME

**TEST RESULTS:**

**ACCEPTABLE CORROSION**

- FIELD 10
- CUT EDGE 10 (0 MM)
- UNCUT EDGE 10 (0 MM)

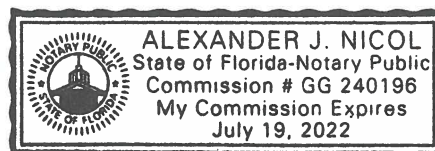
ACCEPTABLE BLISTERING PER ASTM D 714

**LOCATION:**

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# FLUROPON®

## CERTIFIED LABORATORY TEST REPORT

### HUMIDITY

**TEST PROCEDURES:**

3000 HOURS, 100% HUMIDITY  
ASTM D 2247

**PRODUCT TESTED:**

FLUROPON®

**SUBSTRATE:**

ALUMINUM

**TEST RESULTS:**

**ACCEPTABLE CORROSION**

- FIELD 10
- CUT EDGE 10 (0 MM)
- UNCUT EDGE 10 (0 MM)

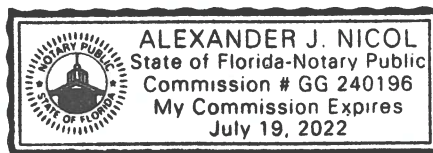
ACCEPTABLE BLISTERING PER ASTM D 714

**LOCATION:**

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## CERTIFIED LABORATORY TEST REPORT

### HUMIDITY – CLEVELAND CONDENSING

**TEST PROCEDURES:**

1000 HOURS PER  
ASTM D 4585

**PRODUCT TESTED:**

FLUROPON®

**SUBSTRATE:**

HDG, GALVALUME OR ALUMINUM

**TEST RESULTS:**


**ACCEPTABLE CORROSION**

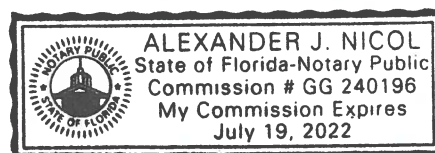
- FIELD 10
- CUT EDGE 10 (0 MM)
- UNCUT EDGE 10 (0 MM)

**LOCATION:**

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## CERTIFIED LABORATORY TEST REPORT

### IMPACT RESISTANCE

**TEST PROCEDURES:**

REVERSE IMPACT USING 1.5X METAL  
THICKNESS IN INCH LBS.  
(KILOGRAM-METERS) ½ INCH  
(13MM) BALL INDENTER  
(GARDNER IMPACT TESTER) PER  
ASTM D 2794

**PRODUCT TESTED:**

FLUROPON®

**SUBSTRATE:**

ALUMINUM

**TEST RESULTS:**

ACCEPTABLE

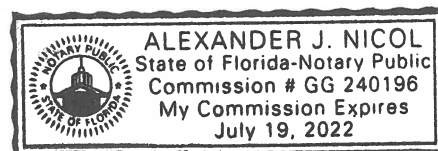
- NO CRACKING
- NO LOSS OF ADHESION

**LOCATION:**

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## CERTIFIED LABORATORY TEST REPORT

### IMPACT RESISTANCE

**TEST PROCEDURES:**

REVERSE IMPACT USING 2X METAL  
THICKNESS IN INCH LBS.  
(KILOGRAM-METERS) ½ INCH  
(13MM) BALL INDENTER  
(GARDNER IMPACT TESTER) PER  
ASTM D 2794

**PRODUCT TESTED:**

FLUROPON®

**SUBSTRATE:**

HDG, GALVALUME

**TEST RESULTS:**

ACCEPTABLE

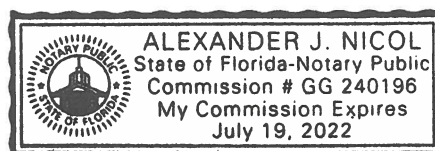
- NO CRACKING
- NO LOSS OF ADHESION

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## CERTIFIED LABORATORY TEST REPORT

### PENCIL HARDNESS

TEST PROCEDURES:

FILM HARDNESS BY PENCIL PER  
ASTM D 3363

PRODUCT TESTED:

FLUROPON<sup>®</sup>

TEST RESULTS:

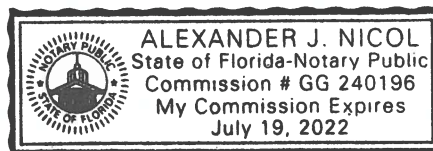
PENCIL HARDNESS = HB MINIMUM  
USING EAGLE TURQUOISE PENCILS

LOCATION:

THE SHERWIN-WILLIAMS COMPANY  
FT. MYERS, FLORIDA, USA

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## CERTIFIED LABORATORY TEST REPORT

### SPECULAR GLOSS

**TEST PROCEDURES:**

GLOSS DETERMINATION PER  
ASTM D 523

**PRODUCT TESTED:**

FLUROPON®

**TEST RESULTS:**

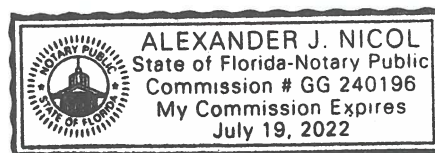
SPECULAR GLOSS IS  $30 \pm 5$  AT 60° GEOMETRY  
SPECULAR GLOSS IS  $55 \pm 5$  AT 85° GEOMETRY  
HUNTER LAB D48D GLOSSMETER

**LOCATION:**

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**SHERWIN-WILLIAMS®**  
Coil Coatings

# FLUROPON® CERTIFIED LABORATORY TEST REPORT SURFACE BURNING

## TUNNEL TEST

### TEST PROCEDURES:

SURFACE BURNING CHARACTERISTICS OF  
BUILDING MATERIALS - ASTM E 84

### PRODUCT TESTED:

FLUROPON®

### TEST RESULTS:

RESULTS ARE EXPRESSED AS RATIO WITH  
STANDARD MATERIALS:  
REINFORCED CEMENT BOARD =0  
RED OAK FLOORING =100

### FILM APPEARANCE:

PANEL #1 – COATED ALUMINUM

#### PANEL #1

FLAME SPREAD INDEX: 5  
SMOKE DEVELOPED INDEX: 0

NATIONAL FIRE PROTECTION ASSOCIATION HAS ADOPTED THE FOLLOWING  
SURFACE BURNING CLASSIFICATION SYSTEM BASED ON TUNNEL TEST FLAME  
SPREAD RATIO:

CLASS A – 0-25  
CLASS B – 25-75  
CLASS C – 75-100

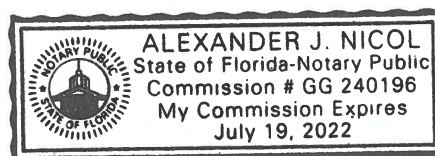
FLUROPON® SYSTEM RATES CLASS A

### LOCATION:

NGC TESTING SERVICE  
BUFFALO, NY

Marlene Garrow 05/30/2019  
Marlene Garrow Date  
Group Leader

Alexander J. Nicol 5/30/19  
Alexander J. Nicol Date  
Notary Public



Notary Public stamp with expiration date

The SHERWIN-WILLIAMS COMPANY certifies these tests to be true, accurate and performed by our laboratory.

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# FLUROPON<sup>®</sup>

## CERTIFIED LABORATORY TEST REPORT

### WATER RESISTANCE OF COATINGS USING WATER FOG APPARATUS

TEST PROCEDURES:

WATER FOG 2000 HOURS  
ASTM D 1735

PRODUCT TESTED:

FLUROPON<sup>®</sup>

SUBSTRATE:

HDG, GALVALUME OR ALUMINUM

TEST RESULTS:

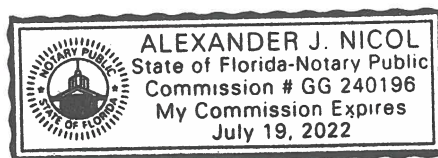
ACCEPTABLE – NO BLISTERING  
NO LOSS OF ADHESION

LOCATION:

THE SHERWIN-WILLIAMS COMPANY  
FT. MYERS, FLORIDA, USA

Marlene Garrow 05/30/2019  
Marlene Garrow Date  
Group Leader

Alexander J. Nicol 5/30/19  
Alexander J. Nicol Date  
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## CERTIFIED LABORATORY TEST REPORT

### WEATHEROMETER

**TEST PROCEDURES:**

2000 HOURS ASTM D 822, ASTM G 152,  
ASTM G 153 – CARBON ARC WEATHERING  
INSTRUMENT

**PRODUCT TESTED:**

FLUROPON®

**TEST RESULTS:**

ACCEPTABLE

**FILM INTEGRITY:**

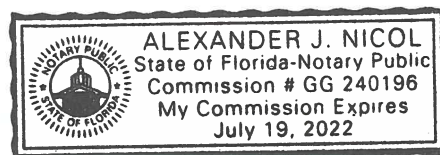
NO CHECKING, BLISTERING, OR LOSS OF ADHESION

**LOCATION:**

THE SHERWIN-WILLIAMS COMPANY  
FT. MYERS, FLORIDA, USA

*Marlene Garrow* 05/30/2019  
Marlene Garrow Date  
Group Leader

*Alexander J. Nicol* 5/30/19  
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