## PANEL EXPANSION NOTE

FOR STEEL PANELS < 40' WITH A I 1/2" TURN DOWN AND I 1/2" HEM CLEARANCE:

I. I/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FARENHEIT 2. 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FARENHEIT..

FOR STEEL PANELS > 40' WITH A 2" TURN DOWN AND 2" HEM CLEARANCE:

1. 1/4" FOR INSTALLATION TEMPERATURE BELOW 30 DEGREES FAHRENHEIT. 2. 1/2" FOR INSTALLATION TEMPERATURE ABOVE 30 DEGREES FAHRENHEIT.

PANELS EXCEEDING 40' ADD I" PER 10' TO EACH SIDE OF VALLEY EXPOSURE. FOR ALUMINUM PANELS - CONTACT DMI

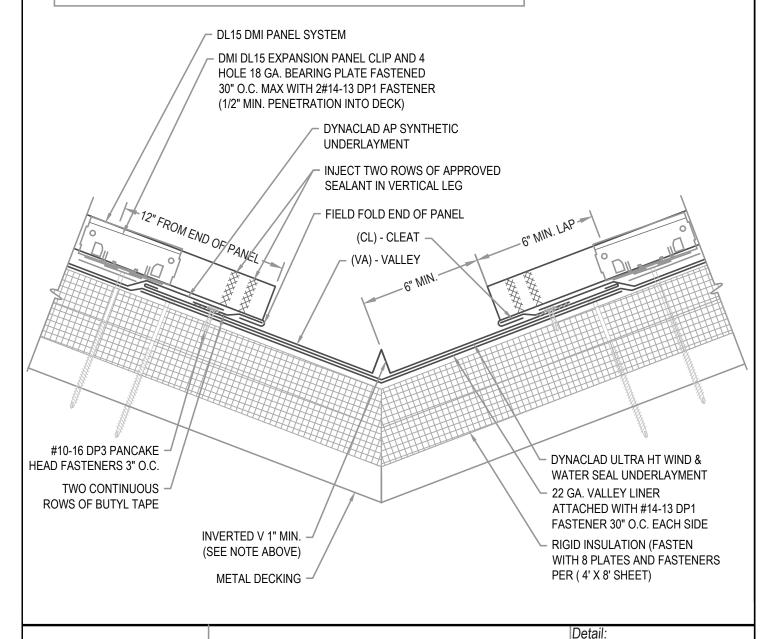
NO POP RIVETS OR FASTENERS ON EXPOSED WEATHER SIDE OF CLEAT.

## **INVERTED V NOTE**

ON ROOF PITCHES OVER 6:12 OR PANEL LENGTHS EXCEEDING 60' OR ON DISSIMILAR PITCHES INCREASE THE INVERTED V IN THE VALLEY TO 2".

## **FLASHING LAP NOTE**

LAP VALLEY 8" MIN. WITH 2 ROWS OF APPROVED SEALANT.





ARCHITECTURAL VALLEY

DL15 03-00-IA

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Issue/Rev Date:

3"=1'-0"