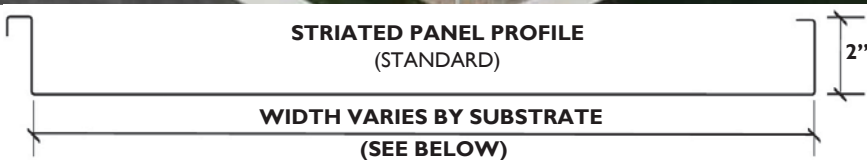


CURVED DOUBLE-LOCK CR-DL20



DOUBLE-LOCK is a structural panel which is mechanically seamed during installation. The panel is an integral interlocking system by design which installs in one direction from a given starting point. A double male* starter panel is available (for a minimal set-up fee) and may be installed in the middle of a roof area to achieve a symmetrical layout. **DOUBLE-LOCK** utilizes the traditional SMACNA standing seam "double-lock" plate. Two different clips are available: Low Floating and Fixed.

ROOF ASSEMBLIES

DOUBLE-LOCK DL20 can be applied over various roof substrates including: open framing, rigid insulation (utilizing a bearing plate under each panel clip spaced 48" o.c., max.) over 22 ga. steel deck, and various solid substrates including plywood sheathing and nail base insulation.

PRODUCT USES AND APPLICATIONS

Product uses include barrel vaults, curved canopies, low to high slope roofing and mansards.

PRODUCT OFFERINGS

- 24 ga., 22ga. Steel, .032, and .040 Aluminum
- DL2012 with 12" o.c. seams
 - DL2016 with 16" o.c. seams
 - DL2018 with 17.65" o.c. seams
- 16, 20 oz. Copper
- DL2012 with 12" o.c. seams
 - DL2018 with 17.65" o.c. seams
- 24 ga (.7mm) and 22 ga (.8mm) RHEINZINK®
- DL2014 with 14" o.c. seams

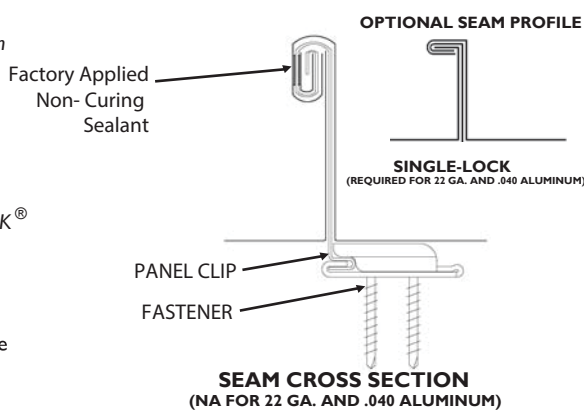
PERFORMANCE TESTED

- UL-580 Wind Uplift
- ASTM E1592 Uniform Static Air Pressure
- ASTM E1646 Air Leakage
- ASTM E1680 Water Penetration

DOUBLE-LOCK ADVANTAGES

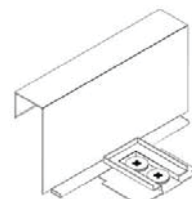
- Factory Applied Non-Curing Sealant: superior watertightness
- SMACNA Seam Design: a traditional and historical aesthetic appearance
- Mechanically Seamed: may be installed on low slope applications down to 1/2:12 slope
- Expansion Clips: allows for thermal expansion and contraction
- Continuous Rollformed Lengths: eliminates need for panel lap joints
- Total System Warranties Available: For total confidence

*Note: Metallic paint finishes are "directional" and are not recommended for "double male" panels.

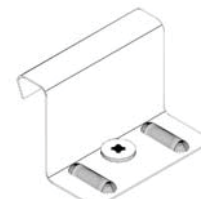


CR-DL20 RADIUS GUIDELINES		
Material	Minimum Convex Radius	Minimum Layover Radius
24 ga. Steel	20'	300'
22 ga. Steel	20'	300'
.032 Aluminum	20'	220'
.040 Aluminum	20'	220'
Copper	20'	200'

22 ga. steel panels are to be single-locked. Stiffeners only on panels with a radius greater than 27'.



DL20 EXPANSION CLIP



DL20 FIXED CLIP

CR-DL20 SUBMITTAL



PROJECT NAME: _____
ARCHITECT: _____
INSTALLING CONTRACTOR: _____
GENERAL CONTRACTOR: _____
SPECIFICATION SECTION: _____

PANEL WIDTH
 12" 16" 18" 14" (RHEINZINK® ONLY) _____"

CLIPS
 EXPANSION FIXED

PROFILE

SMOOTH
(STANDARD)

STRIATIONS

2 HIGH BEAD

2 LOW BEAD

SEAM

DOUBLE LOCKED

SINGLE LOCKED

DynaClad® Standard Colors (IN ALPHABETICAL ORDER)	STOCKED AT DMI					
	24 GAGE GALVALUME	22 GAGE GALVALUME	.032 ALUM. 3105 H14	.040 ALUM. 3105 H14	.050 ALUM. 3105 H14	.063 ALUM. 3105 H14
AGED COPPER*	•		•			
BEIGE	•		•	•	•	
BRITE RED*	•		•	•		
BROWN	•		•	•		
BURGUNDY	•		•			
CHAMPAGNE*	•		•			
CHARCOAL GREY	•		•	•		
CLASSIC BRONZE	•		•	•		
COBALT BLUE	•		•			
COLONIAL RED	•		•	•		
DARK BRONZE	•	•	•	•	•	•
DOVE GREY	•		•	•		
EVERGREEN	•		•	•		
HARTFORD GREEN	•		•			
HEMLOCK GREEN	•		•			
LEAF GREEN	•		•			
MATTE BLACK	•		•	•		
METALLIC COPPER*	•		•			
METALLIC SILVER*	•		•			
MUSKET GREY	•		•	•		
PATINA COPPER	•		•	•		
PUTTY	•	•	•		•	
ROYAL BLUE	•		•	•		
SANDSTONE	•	•	•	•	•	
SEAPORT	•		•	•		
SLATE BLUE	•		•			
SLATE GREY	•		•	•	•	
SPARTAN BRONZE	•		•	•		
STONE	•		•	•		
TERRA COTTA	•		•			
WEATHERED ZINC*	•		•			
WHITE	•	•	•	•	•	•
MILL FINISHED ALUM.			•	•	•	•
ACRYLUME®	•	•				
CLEAR ANODIZED			•	•		

SUBSTRATE

24 GA. GALVALUME 16 OZ. COPPER
 22 GA. GALVALUME 20 OZ. COPPER
 .032 ALUMINUM 24 GA. (.7MM) RHEINZINK®
 .040 ALUMINUM 22 GA. (.8MM) RHEINZINK®

EMBOSSED

YES
 NO

Consult DMI for minimum quantities, upcharges, set up fees and extended lead times

STANDARD FINISHES (NA ON COPPER)

DYNACLAD® PVDF: _____
 ACRYLIC COATED GALVALUME (ACRYLUME®)
 MILL FINISH ALUMINUM
 CLEAR ANODIZED ALUMINUM
 PREPATINA BLUE-GREY (RHEINZINK® ONLY)
 PREPATINA GRAPHITE-GREY (RHEINZINK® ONLY)

PREMIUM FINISHES*

DYNACLAD® METALLIC PVDF: _____
 DYNACLAD® BRITE RED PVDF
 DYNACLAD® STANDARD COLOR PVDF W/CLEARCOAT (3-COAT): _____
 DYNACLAD® METALLIC COLOR PVDF W/CLEARCOAT (3-COAT): _____
 CUSTOM COLOR: _____

**Premium Colors subject to minimum quantities, extended lead times and upcharges. Consult DMI for details.*

WARRANTY

DYNACLAD® PAINT FINISH
 GALVALUME 20 YEAR - 6 MONTH (SUBSTRATE)
 WATERTIGHTNESS

DYNACLAD® METAL ROOFING SYSTEM _____
 DYNACLAD® METAL ROOFING SYSTEM NDL _____

**Warranties not available for Rheinzink®*

*Non-Stock colors available subject to minimum quantities, additional lead times and upcharges.
 * Denotes Premium Color - subject to additional costs.*

Dimensional Metals, Inc. has specialized in the manufacturing of Architectural Metal Panel Systems and Fabricated Architectural Sheet Metal for the construction industry since 1988. We use the most technologically advanced Fixed Base Roll-Forming Equipment to deliver complete in-house quality control over the manufacture of our products.