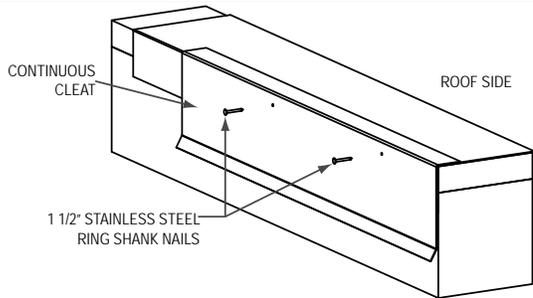
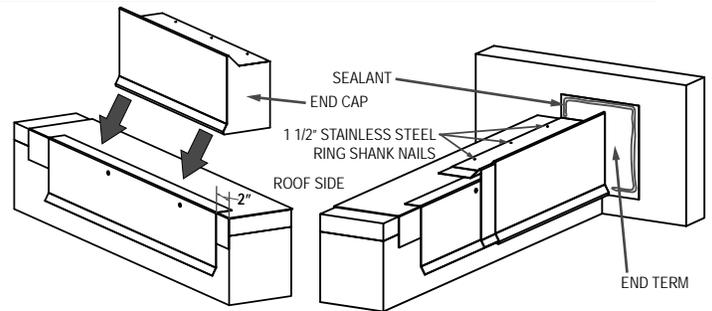


Step 1 - Install Continuous Cleat



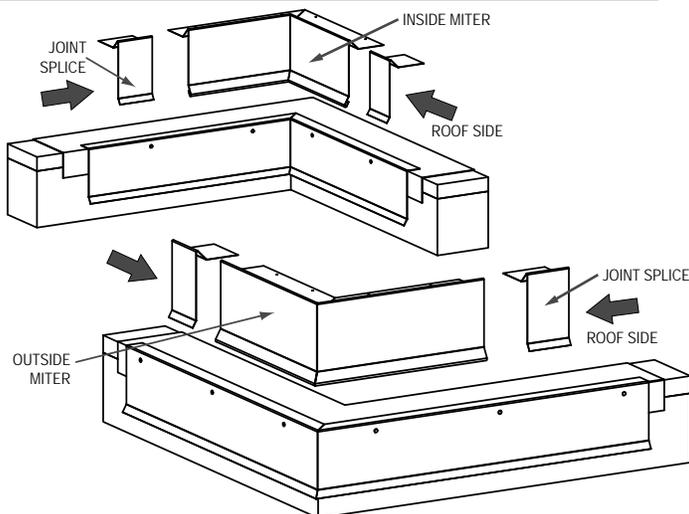
Install continuous cleat by placing top flange of cleat on roof edge over membrane. Once cleat is square with wall install 1-1/2" stainless steel ring shank nails (provided) in all pre-punched holes (12" o.c.). Face heights greater than 6" require a second row of fasteners. Set cleat 2" from all wall ends and miter cleat at corners as required to maintain a continuous cleat line. Abut cleats end to end.

Step 2 - Install End Terms and Caps



Apply butyl sealant to concealed face of end term as shown. Once sealant is applied install end term and end cap by engaging hem on cleat and rotating back onto roof. Ensure that the end term/end cap abuts wall end. Slide splice plate into end cap/end term until approximately half of the splice plate is left exposed. Secure with 1-1/2" stainless steel nails (provided) into all pre-punched holes (6" o.c.).

Step 3 - Install Miters

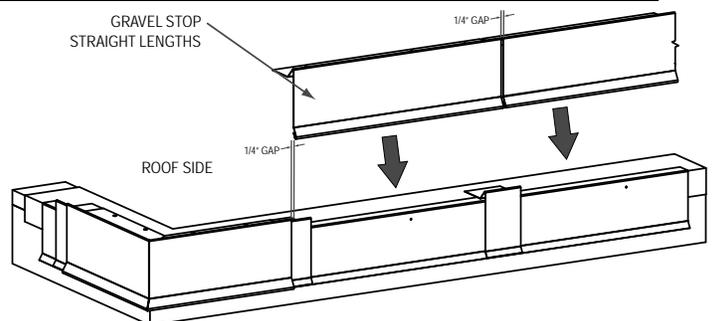


Install miter by engaging hem on cleat and rotating miter back onto roof over membrane. Ensure that the hem is fully engaged. Install a splice plate to cleat on either side of miter. Slide a splice plate on either side of miter until approximately half of the splice plate is left exposed. Crimp miter once it is fully engaged and both splice plates positioned correctly. Secure miter with 1-1/2" stainless steel nails (provided) into all pre-punched holes (6" o.c.).

Step 4 - Sump and Spill-outs

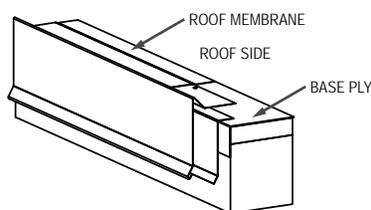
Refer to membrane manufacturer's instructions for proper installation of sumps and spill-outs.

Step 5 - Install Gravel Stop straight pieces



Install gravel stop by engaging hem on cleat and rotating back onto roof over membrane. Secure with 1-1/2" stainless steel nails (provided) in all pre-punched holes (6" o.c.). A splice plate is required at every joint. Allow a 1/4" gap between gravel stop pieces to allow for thermal expansion. Evaluate over-all length of wall before making cuts to ensure proper aesthetics. Minimum gravel stop piece length is 24".

Step 6 - Install approved Roofing Membrane



Install membrane over gravel stop per membrane manufacturer's installation instructions.

NOTE

1. Isolate all metal components from ACQ treated wood or other galvanically incompatible material with appropriate membrane material.
2. Appliance attachments, such as signs, antennae or lightning rods that penetrate the water seal, create a galvanic reaction or otherwise compromise the roof edge system, shall be eliminated or isolated to prevent complications per section 8.0 of ANSI/SPRI ES-1. Appliances should be isolated from or not attached to the roof edge system. Contact the lightning protection system manufacturer for specific installation instructions.